

BAKERLUX SHOP.Pro™ Go BAKERLUX SHOP.Pro™ Led

OPERATION MANUAL

Dear Customer,

We thank you for having purchased an oven / complementary accessory from the **BAKERLUX SHOP. Pro™**line.

These ovens are the result of Unox's research, and require a minimum amount of space for excellent performance while offering outstanding cooking management under any condition of use and load.

The **BAKERLUX SHOP.Pro™** ovens use UNOX's finest patented technology, which is the result of collaborations with master chefs and the world's leading research institutions.

A wide array of available accessories make these ovens extremely versatile and streamline everyday kitchen duties.

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Safety regulations for use

- Following procedures other than those indicated in this manual to use and clean the appliances is considered inappropriate and may cause damage, injury or death; in addition to invalidating the warranty* and relieving Cadco, Ltd. of all liability.
- Children must not play with the appliance. Cleaning and maintenance to be implemented by the user must not be carried out by children without supervision.
- Children must be supervised to ensure they do not play with the appliance.
- This appliance can only be used by qualified personnel, who have completed scheduled training courses, for cooking food in industrial and professional kitchens. All other uses are not compliant with the scope of use and are therefore hazardous.
- If the appliance does not function or if you notice any functional or structural alterations, disconnect the electricity and water supplies and contact a Cadco, Ltd. authorized customer assistance service. Do not attempt to repair the appliance yourself. Request Cadco, Ltd. original spare parts for any repairs.
- Failure to observe these regulations may cause damage, injury or death, and also invalidates the warranty*.
- To ensure that the appliance is in perfect condition in terms of use and safety, maintenance and inspections should be performed yearly.
- When navigating and setting parameters only use your dry and clean finger; avoid the use of tools such as forks, spoons, etc.



RISK OF BURNS AND INJURY!

- While cooking and during cooling of all appliance parts, be careful to only touch the appliance control components or handle, because the external parts are extremely hot (temperature above 60°C (140°F).
- Open the door (where necessary) slowly and with the utmost caution, while being careful of extremely hot steam released from the oven cavity.
- Wear heat-resistant clothing appropriate to the use at hand to move containers, accessories and other objects inside the oven cavity.
- Be extremely careful when removing trays from the oven cavity.
- Do not remove or touch the protective fan covering, the fans or the heating elements while the appliance is turned on.
- For no reason should the water circuit of the oven be tampered with because this could cause damage, injury or death. The water circuit of the oven begins with a 3/4" fitting, with a built-in non-return valve, and includes all the piping and accessories downstream of this.



RISK OF FIRE!

- Before using the appliance, make sure that there are no non-compliant objects (instruction manuals, plastic bags, etc.) or detergent residue inside the oven cavity. Also make sure that the flue is free of obstructions and that there are no flammable materials in the vicinity.
- Do not place sources of heat (e.g. grills, fryers, etc.), highly flammable substances or fuels (e.g. gasoline, petrol, bottles of alcohol, etc.) in the vicinity of the appliance.
- Do not use highly flammable food or liquids while cooking (e.g. alcohol).
- Always keep the oven cavity clean, performing daily cleaning after each cooking cycle: fats or food residue left inside the appliance could ignite!



RISK OF ELECTRIC SHOCK

- Do not open the compartments marked with these symbols: access is reserved to qualified personnel authorized by Cadco, Ltd. Failure to observe this regulation invalidates the warranty* and may cause damage or (fatal) injuries.

We recommend that the end user have a standard ice-machine filter when using a humidity hookup.

* Please see back cover or visit the Warranty section of the Cadco Ltd. Website (www.cadco-ltd.com) for further details

General operating instructions



Before using the appliance carefully read the section "Safety regulations for use"

- When using the appliance for the first time, be sure to clean the inside of the oven cavity and the accessories thoroughly (see page 16); let the oven run empty at maximum temperature for 1 hour to eliminate any unpleasant odors caused by protective factory grease.
- If the appliance was left running for more than 15 minutes without selecting an operating mode, stand-by is automatically engaged for energy savings. To exit STAND-BY MODE, simply touch the START/STOP button.
- Operate the appliance at a room temperature between +5°C (41°F) and +35°C (95°F).
- In the event of a black-out or shut down of the machine, on restart the appliance resumes the program previously in progress. The duration of the cooking cycle may be extended by a maximum of 2 minutes.

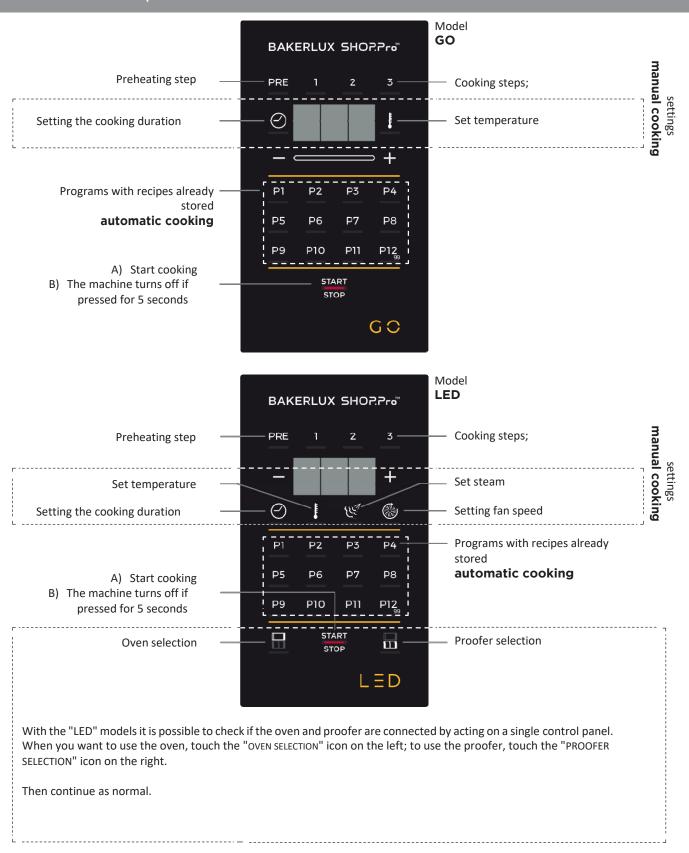
For safety reasons, the last tray should NEVER be placed at a height greater than 160 cm (63"). If necessary to do so, **it is** mandatory to post the sticker contained in the "Starter Kit" at the height of 160 cm (63").

COOKING/LEAVENING ADVICE

- Try to distribute food uniformly on the pans while avoiding stacking and overloading with excessive quantities.
- Do not salt food inside the oven cavity. If this is not possible, clean the oven as soon as possible.
- Do not use highly flammable food or liquids while cooking (e.g. alcohol or wine).
- It is always better to preheat the oven to a temperature at least 30°C (85°F) higher than is required for cooking, in order to reduce the effects of heat lost when opening the door.
- Open the door as little as possible when cooking.
- Try to evenly place the food on the trays, avoid overlapping food or overloading the trays with food (maximum 10 kg (22 lbs.) per tray). Distribute the trays evenly over the entire height of the oven cavity, respecting the maximum number indicated for each appliance.
- Always respect the loading instructions for your oven.
- Take care when touching the external and internal parts of the oven during cooking and until the complete cooling (it could reach temperatures above 60°C (140°F).
- To prevent boiling, do not fill containers with liquids or foods that liquefy with heat in quantities exceeding those that can easily be kept under control.

When navigating and setting parameters, only use your dry and clean finger; avoid the use of tools such as forks, spoons, etc.

Use: the control panel



Use: some concepts

MANUAL AND AUTOMATIC COOKING

The oven you purchased can carry out either manual or automatic cooking.

During **manual cooking**, the user, based on experience, must set the following cooking parameters for one or more cooking steps (up to a maximum of three):



cooking time (in hours.minutes);



temperature in the oven cavity (°F);



steam input (only LED version ovens);



fan speed (only LED version ovens).

During the **automatic cooking**, recipes pre-set by the Manufacturer or previously stored by the user after setting them manually are used.

The oven can hold up to 99 recipes (from P1 to P99).

WHAT ARE COOKING STEPS?

Each manual cooking is made up of an **initial preheating** ("PRE" - optional but always recommended) and cooking **steps** (from a minimum of 1 and a maximum of 3), each featuring different cooking parameters. Set multiple cooking steps instead of one only; it allows for a proper balance between temperature, cooking time and humidity. This translates into better results.









To enable use, a cooking cycle must contain at least one STEP.



Cooking does not necessarily require all steps: set only those steps which are required.



The appliance automatically passes from one STEP to the next.

HOW TO SET VALUES?

GO model



LED model



Values are set:

- by pressing the "+" and "-" buttons until the desired value is reached;
- by using the "scroll" function, or rather, by sliding your finger over the bar (GO version) or over the display (LED version). In this latter case advancement will be faster.

Manual cooking

During manual cooking, the user, based on experience, must set the following cooking parameters for one or more cooking steps (up to a maximum of three):



cooking time (in hours.minutes);



Oven cavity temperature (°F)



steam input (only LED version ovens);



fan speed (only LED version ovens).

After setting the cooking parameters (duration, temperature, etc.), you can start cooking directly or save the set recipe. This will allow you to reuse it every time you want, without having to reset the parameters each time.

GUIDED USE PROCEDURE (GO VERSION)



A SET PREHEATING (OPTIONAL)

- (1) Select the "PRE" icon if you want to set a preheating.
- (2) Set the desired temperature value for the preheating (we recommend a temperature that is 85°F more than the temperature used for cooking).



SETTING COOKING PARAMETERS

- (3) Select icon "1": it is now possible to set the parameters of cooking STEP "1".
- For more information on cooking steps see page 7
- (4) Select the "CLOCK" icon to set the cooking time.
- (5) Set the desired value in hours.minutes (the example shows one hour and thirty minutes).
- (6)-(7) Use the method used to set the cooking time to insert the oven cavity temperature (from 175°F to 500°F);



SET THE NEXT STEPS (OPTIONAL)

If needed, repeat the operations from point (3) to point (7) to set cooking STEPS "2" and "3".

Warning, at point (3), touch icon "2" to set STEP "2" and icon "3" to set STEP "3".















Repeat these steps to set STEP 2 and 3 (if needed)

 $(3) \bullet \bullet \bullet (7)$



STARTING COOKING/SAVING COOKING

After having set the cooking parameters (duration and time), you can:

- directly start the cooking: at the end of cooking the set parameters will NOT be saved;
- savethesetcooking and then start cooking: at the end of cooking, the set parameters are saved and the recipe can be used again subsequently whenever needed without having to pre-set the parameters each time.

Directly start cooking

(A) Press the "START/STOP" icon: cooking starts with the set parameters and all the red LEDs of the positions turn off.

Save cooking and then start it

(B) If you want to save the recipe before starting it, search for a free position by looking at the

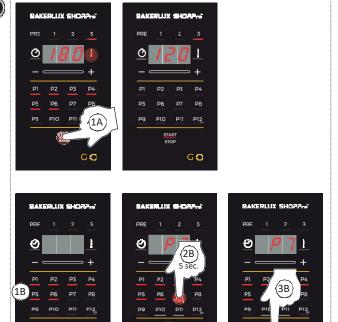
free position: LED not turned on (e.g. P7) occupied position: LED turned on (e.g. from P1 to

NOTE: if youselect this although it is occupied, you will overwrite the recipe previously saved and will delete it irreversibly.

NOTE: To select positions from P12 to P99, press P12 for 5 sec. (it will start flashing), press the "+" key repeatedly until the screen shows the desired position, then press it for 5 seconds to save the recipe.

- (2B) Press the selected button for 5 seconds: you will hear a beep indicating that the cooking is
- Press the "START/STOP" icon to start cooking.









COOKING IN PROGRESS!!!!

- (4) If the cooking requires a pre-heating, the oven starts to heat the oven cavity to bring it to the set temperature (in the example 192°C). DO NOT place the food in the oven during this phase.
- (5) At the end of the preheating, the oven emits a beep and the oven LED light flashes: it is time to cook the food. When the door is closed, STEP 1 automatically starts according to the set parameters.
- (6) During cooking the set parameters are seen on the screen when the icon of interest it touched:
 - shows the set cooking time alternating with the time remaining until the end of cooking;

shows the set oven cavity **temperature** alternating with the current temperature.

The set temperatures can be changed at any time by acting as explained on the previous page (points from (3) to (6). Cooking ends at the end of the set time, if you want to interrupt cooking before the end of the set time, hold down the "START/STOP" button.



COOKING END

At the end of the cooking, the oven emits a beep and the oven light flashes: the food is ready. The light turns off when the door is opened.

GUIDED USE PROCEDURE (LED VERSION)

A SELECT THE APPLIANCE

1) Select the "OVEN" icon: the control panel is now enabled to use this appliance.

B SET PREHEATING (OPTIONAL)

- Select the "PRE" icon if you want to set a preheat temperature.
- 3 Set the desired temperature value for the preheating (we recommend a temperature that is 30°C (85°F) more than the temperature used for cooking).

© SETTING COOKING PARAMETERS

- 4 Select icon "1": it is now possible to set the parameters of cooking STEP "1".
 - For more information on cooking steps see page 7
- 5 Select the "CLOCK" icon to set the **cooking time.**
- 6 Set the desired value in hours.minutes (the example shows one hour and thirty minutes).
- (7)...(11) Use the method to set the cooking time to insert the values for:
 - oven cavity **temperature** (from 175°F to 500°F)
 - steam input (from 0% to 100% in increments of 20)
 - fan speed
 1: reduced speed;
 2: maximum speed

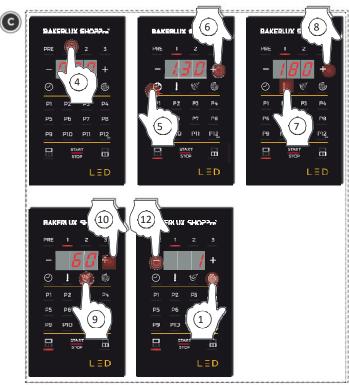
SET THE NEXT STEPS (OPTIONAL)

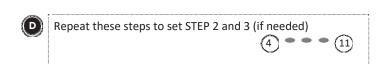
If needed, repeat the operations from point 4 to point 11 to set cooking STEPS "2" and "3".

Warning, at point 4 touch icon "2" to set STEP "2" and icon "3" to set STEP "3".











START/SAVE COOKING

After having set the cooking parameters (duration, time, etc...), you can:

- directly start the cooking: at the end of cooking the set parameters will NOT be saved;
- save the set cooking and then start cooking: at the end of cooking, the set parameters are saved and the recipe can be used again subsequently when- ever needed without having to pre-set the parameters each time.

Directly start cooking

(IA) Press the "START/STOP" icon: cooking starts with the set parameters and all the red LEDs of the positions turn off.

Save cooking and then start it

(B) If you want to save the recipe before starting it, search for a free position by looking at the LEDs: free position: LED not turned on (e.g. P7) occupied position: LED turned on (e.g., from P1toP6

NOTE: if you select this although it is occupied, you will overwrite the recipe already saved and will delete it irreversibly.

Note: to select positions from P12 to P99, press P12 for 5 sec. (it will start flashing), press the "+" key repeatedly until the screen shows the desired position, press it for 5 seconds. to save the recipe.

- **2B)** Press the selected button for 5 seconds: you will hear a beep indicating that the recipe is
- Press the "START/STOP" icon to start cooking.





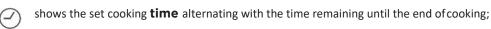






COOKING IN PROGRESS!!!!

- (4) If the cooking requires a pre-heating, the oven starts to heat the oven cavity to bring it to the set temperature (in the example 192°C). DO NOT place the food in the oven during this phase.
- $\{5\}$ At the end of the preheating, the oven emits a beep and the oven LED light flashes: it is time to cook the food. When the door is closed, STEP 1 automatically starts according to the set parameters.
- During cooking the set parameters are seen on the screen when the icon of interest it touched:



shows the set oven cavity **temperature** alternating with the current temperature;



shows the set steam input;



shows the set fan speed.

The set temperatures can be changed at any time by acting as explained on the previous page (points from (4) to (11)). Cooking ends when the set time has elapsed, if you want to interrupt cooking before the end of the set time, hold down the "START/STOP" button.



COOKING END

At the end of the cooking, the oven emits a beep and the oven light flashes: the food is ready. The light turns off when the door is opened.

Automatic cooking

During the **automatic cooking**, recipes pre-set by the Manufacturer (if provided) or previously stored by the user after setting them manually are used (see previous pages).

The oven can hold up to 99 recipes (from P1 to P99).

To return to "manual cooking" mode, after pressing any "P" button, you must press the same button again; For example, if I press P1 to enter "automatic cooking" mode, pressing P1 again will return to "manual cooking" mode.

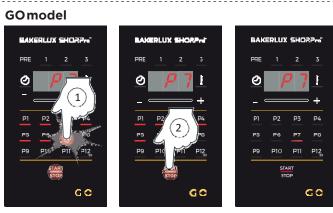
CALLING UP A SAVED RECIPE

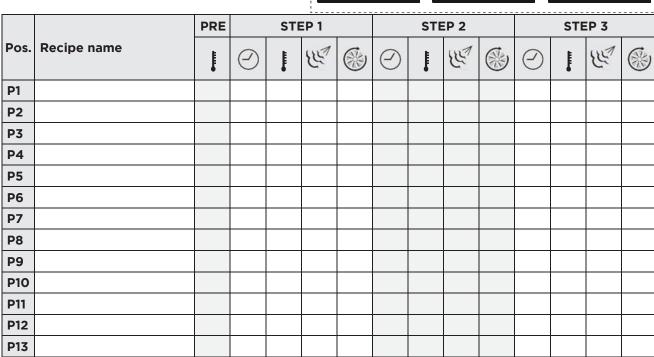
- 1) Press the button of interest (to access positions from P13 to P99, select the P12 position and move forward with the "+" button): the corresponding LED starts flashing.
- 2 Press the "START/STOP" icon: cooking starts with the set parameters and all the red LEDs of the positions turn off.

Refer to the "Cooking in progress!!!" and "End of cooking" parts under the "Manual cooking" section.

It is recommended that you use the table below to find the recipe that is most relevant to you.







CHANGING ASAVED RECIPE

1 Press the button corresponding to the program to be modified (in the example, P7): the LED starts flashing.

Note: to select positions from P12 to P99, press P12 (it will start flashing),

press the "+" key repeatedly until the screen shows the desired position, press it for 5 seconds to save the recipe.

- (2) Select the step to be modified (the example shows STEP "1").
- 3 Select the parameter to be modified (the example shows the temperature).
- (4) Insert the new value (the example shows how the temperature is brought from 180°C to 200°C).

Now you can:

overwrite the modified program.

Press the same key e.g. P7 for 5 seconds (the existing recipe is deleted irreversibly). In the example:

| BAKERLUX SHOPPre | BAKERLUX SH

P7: program with temperature set to **200°C** (instead of 180°C as previously set).

(5B) save a new program identical to the initial program (e.g. P7), except for the changes made (in the example, a change to the temperature).

Press the button for the desired position again (e.g. P8) and hold for 5 seconds: if the name is shown in red, this means that the position is already occupied. If you chose the position anyway, this will overwrite the existing recipe, permanently deleting it. In the example:

P7: program with temperature set to **180°C**

P8: program identical to P7, except the STEP 1 temperature has been set to 200°C.

	I		STEP 1			STEP 2				STEP 3				
Pos.	Recipe name	ļ	(5)	I	الآل		()	I	15%		()	I	15/2	

Using the proofer (only the LED version)

Your BAKERLUX SHOP.Pro™ LED version appliance can control a proofer of the same series, connected to it.

A SELECT THE APPLIANCE

1 Select the "PROOFER" button: the control panel is now enabled to use this appliance.

B SETTING LEAVENING PARAMETERS

- 2 Select the "CLOCK" button to set the leavening cycle time.
- 3 Set the desired value in hours.minutes (the example shows 5 hours and 30 minutes).
- 4 Select the "TEMPERATURE" button to set the leavening temperature.
- (5) Set the desired value in °C (the example shows: 50°C).

© START LEAVENING

6 Press the "START/STOP" button: leavening will start with the set parameters.

STEAM INPUT

(7) If steam is needed during the leavening process in progress, press the "STEAM" button: steam is injected until the button is released.









Alarms

The ovens show alarm/warning messages relative to the oven or installed accessories (only LED version) on the screen.

The warning messages (WARNING) signal malfunctions that nevertheless allow the appliance and accessories to operate, though with a restricted set of functions.

The alarm messages (ALARM) identify situations that fail to allow any appliance/accessories operation whatsoever, and therefore must be put into STOP mode.

If the alarm messages strictly refer to the connected accessories, the oven can still be used.

ALARMS								
Display	Description	Effect	Solution					
A01	Motor thermal alarm		I CONTACT CARCO CUSTOMER Service					
A02	Safety thermostat alarm	The oven stops any operating cycle						
A03	Oven cavity alarm	and blocks any screen display configuration						
A04	Hood communications failure alarm							
A07	Prover cavity probe alarm	The prover stops any operating	Check the power cord of the appliance, if the problem persists even after the corrective action, contact Cadco Customer service					
A08	Presence of prover power alarm	cycle and stops any successive display screen settings						
A09	Prover communication alarm							

WARNING							
Display	Description	Effect	Solution				
U01	Warning: oven temperature board						
U07	Warning prover temperature board						
U13	Warning: hood temperature board	The appliance continues to	Contact Cadco Customer Service				
U14	Warning: hood temperature board probe	operate, but some functions may be disabled					
U15	AC power missing						
U16	Communication error						

Ordinary and after-sales maintenance



Any routine maintenance procedure must be performed:

- after disconnecting the appliance from the power and water supplies;
- after having put on the proper personal protective equipment (gloves, etc.).

Clean the oven cavity daily to maintain proper levels of hygiene and to keep the stainless steel inside the oven cavity from getting ruined or corroding.

When cleaning any component or accessory NEVER use:

- abrasive or powder detergents;
- aggressive or corrosive detergents (e.g. hydrochloric/muriatic or sulphuric acid). Caution! Never use these substances when cleaning the appliance substructure and floors either;
- abrasive or sharp tools (abrasive sponges, scrapers, steel bristled brushes, etc.);
- water jets.

EXTERNAL STEEL STRUCTURES, OVEN CAVITY SEAL

Wait for the surfaces to cool off.

Use a soft cleaning cloth dampened with a little soap and water only. Rinse and dry completely.

INTERNAL PART OF THE OVEN CAVITY



Failure to clean the oven cavity daily can cause the accumulated fatty substances or food residues inside the cavity to catch fire – risk of fire!

Clean the oven cavity **daily** to maintain high levels of hygiene and to preserve the brilliance of the steel and performance of the equipment through time. Fat particles or food residues may also catch fire during cooking, causing damage to people and the equipment. Cleaning should always be carried out with a cold oven cavity using a soft cloth soaked in warm soapy water. Finish cleaning by rinsing and thoroughly drying.

PLASTIC SURFACES AND CONTROL PANELS

Use only a very soft cleaning cloth and a small amount of detergent for cleaning delicate surfaces. Follow the detergent manufacturer's directions.

INSIDE AND OUTSIDE OVEN DOOR WINDOW GLASS

Wait for the glass to cool off.

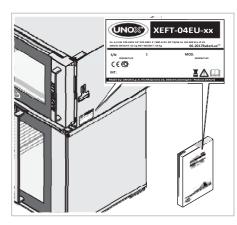
Use only a soft cleaning cloth dampened with a little soap and water or specific glass cleaners. Rinse and dry completely.



FOR OVENS WITH A SIDE OPENING DOOR: when cleaning the oven DO NOT remove the internal glass as it may break.

AFTER-SALES ASSISTANCE

In case of any malfunctions, disconnect the appliance from its power and water supply. Consult the solutions proposed in the table.



If the solution is not listed in the table, contact Cadco, Ltd. Customer Service. Provide the following information:

- the date of purchase;
- the appliance data on the serial plate;
- any warning messages that appear on the display.

Cadco, Ltd. 200 International way Winsted, CT 06790 Tel. (860) 738-2500 Fax (860) 738-9772

Email: <u>info@cadco-ltd.com</u>
Website: www.cadco-ltd.com

Malfunction	Possible cause	Possible solution	Solution
The oven is completely switched off.	- No mains power Appliance out of order.	Make sure the appliance is connected to the electricity mains.	
No steam is produced inside the oven cavity.	 Water inlet closed. Appliance plumbed into the water mains or the tank incorrectly. No water in the tank (if water is taken from the tank). Water supply filter clogged withimpurities. 	 Open water inlet. Make sure the appliance is plumbed into the water mains or the tank correctly. Fill the tank with water. Clean the filter. 	Contact Cadco Customer Service.
After the time has been set and the "START/STOP" button pressed, the oven does not start. Door open or not shut properly.		Make sure the door is shut.	
Water escapes from the seal when the door is shut.	- Seal dirty Seal damaged The handle mechanism is loose.	Clean the seal using a damp cloth.Contact Cadco Customer Service.	

^{*} Please see back cover or visit the Warranty section of the Cadco Ltd. Website (www.cadco-ltd.com) for further details

INACTIVITY

During periods of inactivity, take the following precautions:

- disconnect the appliance from the power and water supplies;
- rub a soft cloth lightly doused with mineral oil on all stainless steel surfaces;
- keep the appliance door slightly ajar.

Before reusing the appliance:

clean the appliance and its accessories thoroughly (see the chapter "" on page 16);

- connect the appliance to the power and water supplies;
- inspect the appliance;
- switch on the appliance at minimum temperature for 50 minutes without any food inside of it.



To ensure that the appliance is in perfect condition in terms of use and safety, maintenance and inspections should be performed yearly.

CERTIFICATION

EU declaration of conformity for electrical appliances

Manufacturer: UNOX S.p.A.

Address: Via Majorana, 22 - 35010 Cadoneghe, Padua, Italy Declares, under its own responsibility, that the product

BAKERLUX SHOP.Pro™

complies with the Machinery Directive 2006/42/EC through the following standards: EN 60335-1: 2014

+ A11:2014

EN 60335-2-42: 2003 + A1: 2008 + A11:2012

EN62233: 2008

EN 60335-2-102:2006 + A1:2010

comply with the Electromagnetic Compatibility Directive 2014/30/EC through the following standards: EN 55014-1: 2006 +

A1: 2009 + A2: 2011

EN 55014-2: 1997 + A1: 2001 + A2: 2008 EN 61000-3-2: 2006 + A1: 2009 + A2: 2009

EN 61000-3-3: 2008 EN 61000-3-11: 2000 EN 61000-3-12: 2011 EN 61000-6-2: 2005 EN 61000-6-3: 2007

WARRANTY

Cadco, Ltd. warrants all products (in the United States and Canada) to be free from defects in material and workmanship for a period of one year from date of purchase, unless otherwise noted below.***

Warranty does not apply in cases of misuse, abuse or damage from external service or repair attempts by unauthorized personnel.

Copy of original invoice is required for proof of purchase date for warranty coverage.

ALL WARRANTY / SERVICE ISSUES MUST BE AUTHORIZED FIRST! PLEASE CALL TOLL-FREE (877) 603-7393.

WARRANTY PERIODS:

XAFT BAKERLUX DIGITAL CONVECTION OVENS:

Two Year Limited Warranty (One year On-site service & parts, 2nd year parts only)***

***ALL OVENS:

- 90 day warranty on all light bulbs and gaskets. NOTE: These items are easily changeable on-site by user and do not qualify for service center warranty assistance. Call Cadco directly for warranty replacement of these items.
- NOTE: Using a Cadco oven without a gasket or with one in disrepair may cause the hinges to seize, as well as limit the oven's ability to maintain the proper temperature. Doing so will void the warranty on the hinges. Please inspect and clean the door gaskets daily.
- 30 day warranty on glass.
- ALL CONVECTION OVEN MOTORS ARE BACKED BY A ONE YEAR WARRANTY

WARRANTY PROCEDURE: Please do not take your unit to the store where you purchased it for warranty repair. For the Cadco authorized US service agent nearest you, please contact:

Cadco, Ltd., 200 International Way, Winsted, CT 06098

Tel. (860) 738-2500, Fax (860) 738-9772 E-mail: info@cadco-ltd.com, Web site: www.cadco-ltd.com

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